Product Information

VESTAKEEP® DC 4430 G

X-RAY OPAQUE, WHITE PIGMENTED POLYETHER ETHER KETONE FOR DENTAL APPLICATIONS

VESTAKEEP® DC4430 G is a white pigmented high viscosity polyether ether ketone (PEEK) resin that is especially designed for removable and fixed dentures, crowns and bridges.

VESTAKEEP® DC4430 G contains 6% Barium sulphate to render it x-ray opaque.

Biocompatibility of VESTAKEEP® Dental

For VESTAKEEP® DC4430 G, biocompatibility has been tested according to ISO 10993-1 recommendations for permanent mucous membrane contact. The compound composition is optimised for high biocompatibility and superior mechanical, thermal and chemical resistance.

Biocompatibility test reports available for VESTAKEEP® DC4430 G

Standard	Description
ISO 10993-03	Genotoxicity: Salmonella Typhimurium Reverse Mutation Test (Ames Test)
ISO 10993-05	Cytotoxicity: Quantitative Growth Inhibition Test
ISO 10993-10	Irritation: Intracutaneous Reactivity
ISO 10993-10	Sensitization: Local Lymph Node Assay
ISO 10993-11	Acute Systemic Toxicity
ISO 10993-11	Subacute / Subchronic Toxicity 14 days
ISO 10993-18	Extraction Tests
USP Class VI	Acute Systemic Toxicity Intracutaneous Reactivity Muscle Implantation

Processing of VESTAKEEP® Dental

VESTAKEEP® DC4430 G can be processed by common melt processing techniques like injection molding and extrusion.
For injection molding, we recommend a melt temperature in the 380°C to 400°C range. The mold temperature should be within 160°C to 200°C, preferably 180°C.

Delivery of VESTAKEEP® Dental

VESTAKEEP® DC4430 G is supplied as granules in 25 kg boxes with moisture-proof polyethylene liners.

The values presented are typical or average values, they do not constitute a specification.

FOR FURTHER INFORMATION PLEASE CONTACT US AT EVONIK-HP@EVONIK.COM
OR VISIT OUR PRODUCT AT WWW.EVONIK.COM/MEDICAL-TECHNOLOGY

Key Features

Industrial Sector
Medical Devices

Processing
Injection molding, Extrusion

Delivery form
Pellets, Granules

Optics
X-ray opaque, Opaque

Resistance to
Heat (thermal stability), Hydrolysis / hot water, Fatigue resistance

Conformity
Biocompatibility, Medical application

Mechanical properties ISO	dry	Unit	Test Standard
Tensile modulus	**4100**	MPa	ISO 527
Tensile strength	**95**	MPa	ISO 527
Yield stress	**95**	MPa	ISO 527
Yield strain	**4.8**	%	ISO 527
Stress at break	**73.8**	MPa	ISO 527
Nominal strain at break, tB	**20**	%	ISO 527
Charpy impact strength, +23°C	**N**	kJ/m^2	ISO 179/1eU
Charpy impact strength, -30°C	**N**	kJ/m^2	ISO 179/1eU
Charpy notched impact strength, +23°C	**6.8**	kJ/m^2	ISO 179/1eA
Type of failure	**C**	-	-
Charpy notched impact strength, -30°C	**6**	kJ/m^2	ISO 179/1eA
Type of failure	**C**	-	-
Flexural modulus, 23°C	**4150**	MPa	ISO 178
Flexural stress at conv. deflection, 23°C	**129**	MPa	ISO 178
Flexural strength, 23°C	**152**	MPa	ISO 178
Flexural strain at flexural strength, 23°C	**6**	%	ISO 178
Flexural stress at break, 23°C	**N**	MPa	ISO 178
Flexural strain at break, 23°C	**N**	%	ISO 178

Thermal properties	dry	Unit	Test Standard
Melting temperature	**337**	°C	ISO 11357-1/-3
Glass transition temperature, DSC	**153**	°C	ISO 11357-1/-2
Temp. of deflection under load A, 1.80 MPa	**155**	°C	ISO 75-1/-2
Temp. of deflection under load B, 0.45 MPa	**210**	°C	ISO 75-1/-2
Vicat softening temperature A, 10 N, 50 K/h	**335**	°C	ISO 306
Vicat softening temperature B, 50 N, 50 K/h	**305**	°C	ISO 306
Coeff. of linear therm. expansion, 23°C to 55 °C, parallel	**45**	E-6/K	ISO 11359-1/-2
Melting Temperature	**337**	°C	ASTM D 3418

Physical properties	dry	Unit	Test Standard
Density	**1500**	kg/m³	ISO 1183
Water absorption	**0.4**	%	Sim. to ISO 62
Density	**1500**	kg/m³	ASTM D 792

Optical properties	dry	Unit	Test Standard
Color L	**87**	-	CIE
Color a	**0.7**	-	CIE
Color b	**5**	-	CIE

Rheological properties	dry	Unit	Test Standard
Melt volume-flow rate, MVR	**11**	cm³/10min	ISO 1133
Temperature	**380**	°C	-
Load	**5**	kg	-
Molding shrinkage, parallel	**1.1**	%	ISO 294-4, 2577
Molding shrinkage, normal	**1.1**	%	ISO 294-4, 2577
Mold temperature	**180**	°C	-
Melt temperature	**360**	°C	-

Polymer analytics	dry	Unit	Test Standard
Ash content	**19.4**	%	ISO 3451

Test specimen production	dry	Unit	Test Standard
Injection Molding, melt temperature	**385**	°C	ISO 294
Injection Molding, mold temperature	**180**	°C	ISO 294
Injection Molding, injection velocity	**200**	mm/s	ISO 294

Characteristics

Special Characteristics
Semi-crystalline

Regulatory
US Pharmacopeia Class VI conformity

Color
White

Chemical Resistance
Acid resistance, Alkali resistance, Solvent resistance, Grease resistance, Hydrolytically stable, Oxidation resistance, General chemical resistance

Evonik Operations GmbH
Smart Materials
High Performance Polymers
45772 Marl / Germany
Tel: +49 2365 49-9878
evonik-hp@evonik.com

www.plastics-database.com

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